



BRASSELER
USA®

FORZA ELXT

OPERATION MANUAL



Please read this OPERATION MANUAL carefully before use, and file for future reference.

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1 Introduction

⚠ CAUTION

U.S. Federal law restricts this device to be used by or on the order of a licensed dental professional.

Thank you for purchasing the Brasseler USA Forza ELXT Motor System.

This product can be connected to a dental unit (air unit), which is currently in use, to equip it with a brushless electric micromotor with LED light.

Please read this Operation Manual carefully before use for operation instructions and maintenance guidelines to increase overall product life span. Keep this Operation Manual in a handy place for future reference.

1-1 Outline

Forza ELXT Motor Set, which consists of the main unit, the control unit and the Motor.



1-2 User and Indications for Use

User:



U.S. Federal law restricts this device to be used by or on the order of a licensed dental professional.

Indications for Use:

The Forza ELXT Motor System is intended for use by dental professionals in the performance of dental restoration, prophylaxis and endodontic procedures.

1-3 Precautions for handling and operation

- Please read these precautions carefully and use only as intended or instructed.
- Safety instructions are intended to avoid potential hazards that could result in personal injury or damage to the device. Safety instructions are classified as follows in accordance with the seriousness of the risk.

Class	Degree of Risk
 WARNING	Hazard that could result in serious injury or damage to the device if the safety instructions are not correctly followed.
 CAUTION	Hazard that could result in light or moderate injury or damage to the device if the safety instructions are not correctly followed.
NOTICE	General product specification information highlighted to avoid product malfunction and performance reduction.

WARNING

- Do not disassemble, adjust or alter the motor or handpiece except as recommended by Brasseler USA in this Operation Manual.
 - Do not handle the AC power cord or any other components of this system with wet hands. Touching electrical devices with wet hands may result in electric shock.
 - Avoid splashing water into or near the control unit. Otherwise it could cause short circuits and lead to fire and/or electric shock.
 - Do not allow any impact on to the product. Do not drop the product. Doing so might cause electric shock or malfunction.
 - Do not operate this product close to patients with cardiac pacemakers. It may affect the function of pacemaker.
 - Keep this product away from explosive substances and flammable materials. Also, do not use this product on or near patients who have been administered flammable anesthesia, such as dinitrogen monoxide.
 - If the product overheats or smells like burning, immediately turn OFF the power switch, disconnect the power plug (by pulling the plug, not the cable) and contact Brasseler USA.
 - When using of this equipment adjacent to or stacked with other equipment, this equipment and the other equipment should be observed to verify that they are operating normally.
 - Connect the handpiece to the motor, rotate before using to check for motor/handpiece vibration, noise or overheating. If any abnormalities occur, stop using the product immediately and contact Brasseler USA. (Refer to "3-9 Check before treatment")
 - Should the product function abnormally during use, stop using the product immediately and contact Brasseler USA.
 - If the product has not been used for a long period, rotate the motor/handpiece and check for noise, vibration or overheating before use.
- <Motor>
- Immediately after a treatment (within 1 hour), perform maintenance and then store the motor. Failure to properly maintain the motor may lead to overheating, causing infection, burn injuries or product failure. Follow maintenance procedures as instructed in this manual.

CAUTION

- Place the most priority on patient safety.
 - The product is designed only for clinical dental use by qualified personnel. This product must not be used for oral surgery, implants or dental laboratory work.
 - This product may be used only by Dental Professionals, such as Dentists in dental clinics or other medical premises including hospitals.
 - The product must be used in a dental clinic, hospital or other dental institution.
 - The user shall be responsible for any judgment that relates to the application of this product to a patient.
 - The user is responsible for the operational control, maintenance and continual inspection of this product.
 - Do not use the product outside the specified use environment. It may cause malfunction. (Refer to “8-1 Specifications”)
 - Use only the AC adapter, AC power cord provided with the product. Never use other AC adapters. Doing so might cause a malfunction.
 - The AC power cord is the means to cut off commercial power supply. Make sure that the AC power cord can be pulled out from the power outlet without delay in an emergency. Do not place any articles within 15cm of the AC power cord.
 - When dirt adheres to the control unit, main unit or AC Adaptor, turn OFF the power, wipe off the dirt with a firmly wrung moist cloth, and then wipe thoroughly with a soft, dry cloth.
 - Do not use the following fluids to wipe, immerse or clean the product; strong / super acid water, strong acid / alkaline chemicals, chlorine-containing solutions, solvents such as benzene or thinner. (Refer to “5. Post-use Maintenance”)
 - Perform regular function and maintenance checks. (Refer to “6-3 Periodical Maintenance Checks”)
 - This product is rated Medical Electrical equipment. EMC (Electromagnetic compatibility) is described in the documentation included. Installation and use of this product requires special precautions regarding EMC according to the EMC information. (Refer to “10. EMC Information (Electromagnetic Compatibility Information”)
 - Portable and mobile RF communications equipment can affect Medical Electrical equipment. Do not use RF equipment near the product.
 - Use only authorized components. Use of other components might impair the EMC performance of the product.
 - Make sure that each part is properly connected. Improper connections might cause faulty operation, LED lighting failure and water or air leakage.
 - The AC power cord included with the product has the length of 2 meters. Bundle and fix the extra cord to prevent the operator or the patient from inadvertently stepping on it.
- <Control Unit, Main Unit>
- When disconnecting the AC power cord, motor cord or other cords, hold the cords by their plug and pull the plug out. Holding and pulling the cord might snap the wiring in the cord and cause a malfunction.
 - When installing the control unit, motor and other components, provide enough room to avoid bending or twisting the tubing or the cord.
 - Do not sterilize the control unit, main unit, AC adapter, AC power cord, motor cord.



<Motor, Handpiece (Option)>

- The output torque changes according to the type of handpiece connected to the motor, operating conditions and other factors. Be sure to use a handpiece made by Brasseler USA. (Refer to "4-2 Contra-Check Function") Use of a handpiece made by a different manufacturer might cause trouble such as disparity between the preset and the output torque.
- Ensure that the motor has completely stopped rotating before handling. Connecting or disconnecting the handpiece while the motor is rotating may result in injuries or damage the handpiece.
- Do not point the light illuminated from the motor and handpiece directly into patient's or operator's eyes. Doing so might damage the eyes.
- The motor is delivered in a non-sterile condition and must be performed steam sterilization prior to use.
- Do not lubricate the motor. It may cause overheating and product failure.
- Use moisture- and dust-free air as the supply air. Mixing in of moisture might cause malfunction or heat generation.
- Connect only ISO 9168-compliant, Type 2 (Midwest 4 holes), or Type 3 (ISO-compliant standard 4 holes with light) tubing.
- Make sure to supply coolant air. Otherwise, the motor/handpiece surface might reach a temperature of 51°C or higher.

NOTICE

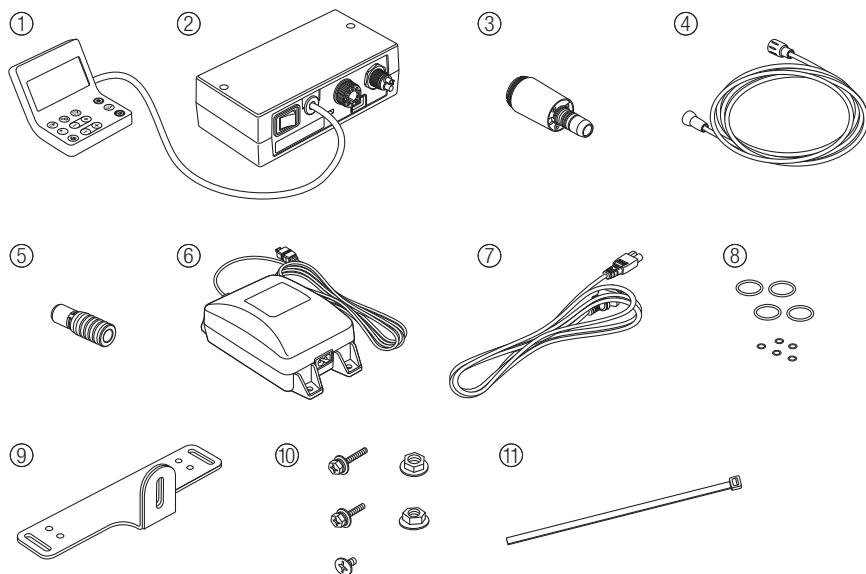
- During operation, the motor and motor cord may affect computers, LAN cables in the vicinity of use. Noise could be heard during operation near a radio receiver.
- Use the "Power Key" to turn ON/OFF the power on a daily basis. If the system is not used for a long period of time or if the system malfunctions, turn OFF the power of the main unit, disconnect the power cord, and drain water from main unit, tubing and motor cord.
- For details on handling the handpiece, refer to the Operation Manual of the handpiece.
- Only authorized service personnel should inspect inside the product by following the instructions in the service manual. Leave the product with Brasseler USA, if necessary.
- No special training is required to operate this device.
- Drain water from the main unit, tubing and motor cord, if the main unit is not to be used for a long time.

1-4 Classification of Equipment

- Type of protection against electric shock:
 - Class II equipment 
- Degree of protection against electric shock:
 - Type B applied part:  (Applied parts: Motor, Handpiece)
- Method of sterilization or disinfection recommended by the manufacturer:
 - Refer to "5-3 Packaging, Sterilizing, Drying and Storage (Motor)"
- Degree of protection against ingress of water as detailed in the current edition of IEC 60529:
 - Control Unit: IPX0 (Not protected)
- Degree of safety of application in the presence of a flammable anesthetic mixture with air or with oxygen or nitrous oxide:
 - Equipment NOT suitable for use in the presence of a flammable anesthetic mixture with air or with oxygen or nitrous oxide.
- Mode of operation:
 - Intermittent operation (ON:3 min, OFF:10min.)

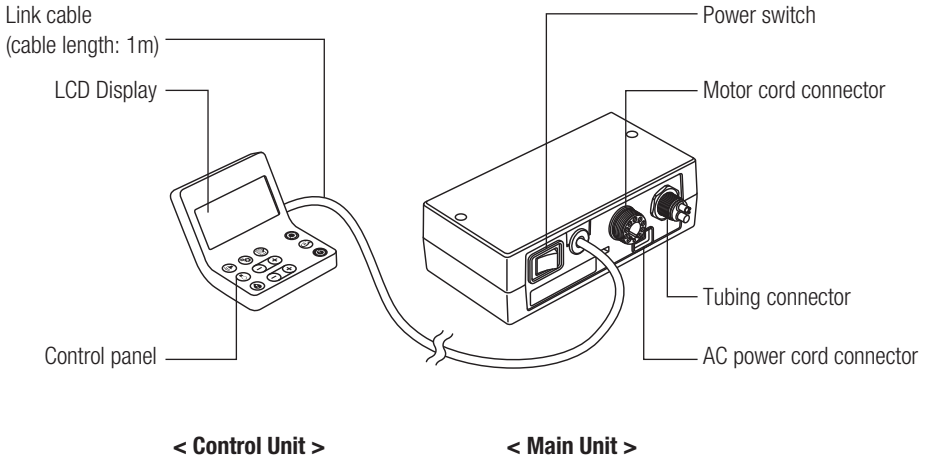
2 Components

2-1 List of components



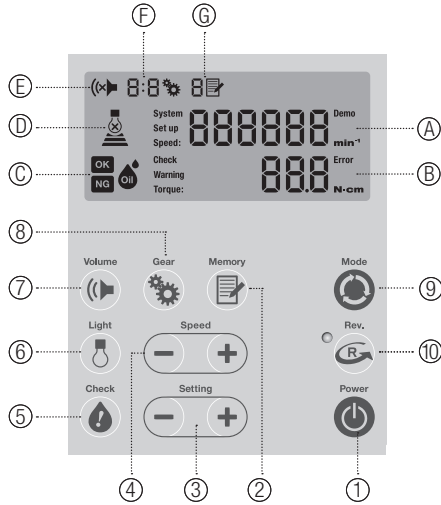
No.	Part Name	Quantity	Remark
1	Control unit	1	The control unit and the main unit are connected via the link cable.
2	Main unit	1	
3	Motor	1	-
4	Motor cord	1	Cord length: 1.8m
5	Purge nozzle	1	For purging excess oil (compatible with ISO 3964-compliant handpieces)
6	AC adapter	1	Cord length: 5m
7	AC power cord	1	Cord length: 2m
8	O-ring set	1set	Spare parts For the motor insert joint (Black: 3pcs., Blue: 1 pc.) For the pipes at the rear side of the motor (Black: 5 small pcs.)
9	Mounting bracket	1	For the main unit
10	Mounting screws and nuts	1set	M5x30 screw (2 pcs.), M4x30 screw (2 pcs.), M4 flat head screw (2 pcs.), M5 nut (2 pcs.), M4 nut (2 pcs.)
11	Cable tie	2	For fixing the link cable

2-2 Part Names of Control Unit and Main Unit










LCD Display and the Control Panel of the Control Unit




< Forza ELXT >



Components

No.	Key	Name	Display	Function
①	<p>Power</p> 	Power Key	-	Press once to turn ON the power. When the power is ON, hold it down for more than two seconds to turn OFF the power
②	<p>Memory</p> 	Memory Key	Ⓔ	In General Application Mode: Motor speed can be adjusted between 100 and 40,000 min ⁻¹ .
③	<p>Setting</p> 	Setting Key	-	Change the setting as described in “3-8 Changing the settings for various functions”
④	<p>Speed</p> 	Speed Key	Ⓐ	In General Application Mode: Motor speed can be adjusted between 100 and 40,000 min ⁻¹ .
⑤	<p>Check</p> 	Check Key	Ⓒ	Check the status of the handpiece as described in “4-4 Contra-Check Function”
⑥	<p>Light</p> 	Light Key	Ⓓ	Set light intensity (Strong-Moderate-Weak-OFF) By each time pressing this key you can change the volume from OFF -> intensity 1 -> intensity 2 -> intensity 3 and then back to OFF again * The light can be turned on for 5 seconds by pressing the key while the motor is stopped.

No.	Key	Name	Display	Function
⑦	<p>Volume</p> 	Volume Key	Ⓔ	Set the volume of the notifying sound generated when reaching a set torque limit value or when errors occur (High-Low-OFF) By each time pressing this key you can change the volume from OFF -> volume 1 -> volume 2 and then back to OFF again ⚠CAUTION When the volume is set to OFF, there will be no alarm sound. Care should be taken when using the system with the volume set to OFF.

<p>⑧</p>	<p>Gear</p> 	<p>Gear Key</p>	<p>Ⓕ</p>	<p>By each time pressing this key you can switch the gear ratio from 1:5 -> 1:1 -> 4:1 -> 6:1 -> and then back to 1:5 again – in General Application Mode</p>
<p>⑨</p>	<p>Mode</p> 	<p>Mode Key (Forza ELXT) Setting Mode Key (Forza ELXT)</p>	<p>-</p>	<p>Change the setting as described in “3-8 Changing the settings for various functions”</p>
<p>⑩</p>	<p>Rev.</p> 	<p>Rev. Key</p>	<p>-</p>	<p>The rotation direction can be changed by this key. The LED lights up during reverse rotation.</p>

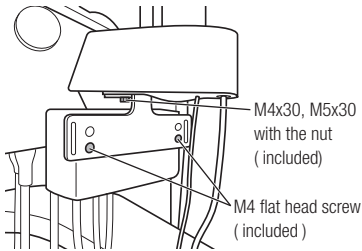
3 Preparations for Use

⚠ CAUTION

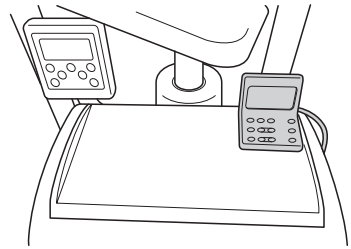
Make sure that each part is properly connected. Improper connections might cause faulty operation, LED lighting failure and water or air leakage.

3-1 Installing the Main Unit and the Control Unit

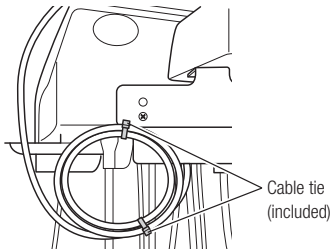
- 1** Fix the main unit to the dental unit using the screws. As shown below:



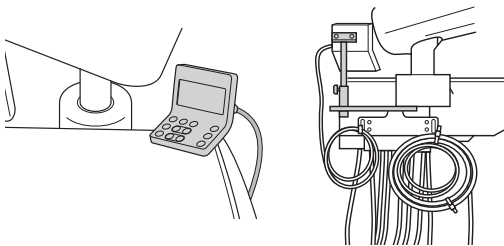
- 2** Place the control unit on the tray of the dental unit.



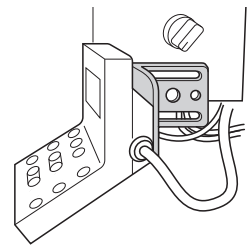
- 3** Bundle the link cable appropriately and fix it by cable tie.



- 4** If you wish to install as shown below, optional parts are available for purchase. (Refer to "9-3 Optional Parts List")



Installation example using
Forza ELXT STAY



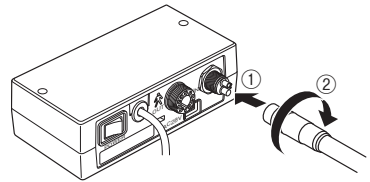
Installation example using
Forza ELXT MOUNTING PLATE

⚠ CAUTION

- Keep the main unit away from water.
- The control unit incorporates a LCD panel. Place the unit where the operator can see the display.
- Do not bend the tubing forcibly when putting the main unit in place. Allow some extra space for tubing to avoid pinching or bending it.

3-2 Connecting the Tubing

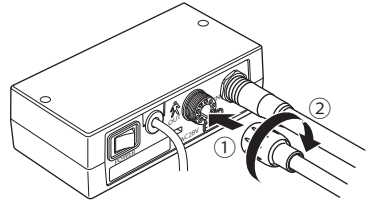
Align the tubing from the dental unit and the tubing connector at the back of the main unit (①). Insert it firmly and tighten it completely (②).

**⚠ CAUTION**

- Be sure that there is no air or water coming from tubing when attaching it to the main unit.
- Use moisture- and dust-free air as the supply air. Mixing in of moisture might cause malfunction or heat generation.
- Screw the nut properly without unnatural force, when you plug in tubing connector and motor cord connector. Avoid cross threading.
- Connect only ISO 9168-compliant, Type 2 (Midwest 4 holes), or Type 3 (ISO-compliant standard 4 holes with light) tubing.
- Air requirement: dry, free from contamination and oil. Use a compressor with a dry air system. Install an air filter if necessary. Blow out the lines before installation.
- Do not pull the tubing using more than necessary force.
- Make sure to supply coolant air. Otherwise, the motor/handpiece surface might reach a temperature of 51°C or higher.

3-3 Connecting the Motor Cord

Align the motor cord plug and the motor connector at the back of the main unit (①). Insert it firmly and tighten it completely (②).

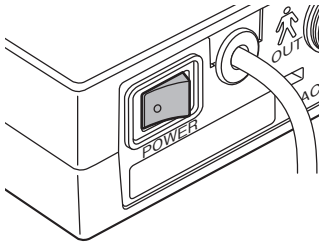


⚠ CAUTION

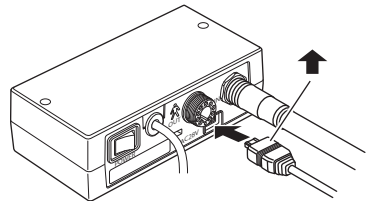
- Gently screw in the nut of the motor cord plug when tightening it.
- Do not pull the motor cord using more than necessary force.

3-4 Connecting the AC Adapter

1 Check that main power switch is off. (○ side)

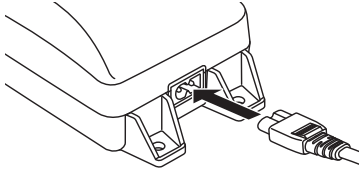


2 Insert the AC adapter plug, with the arrow facing up, into the AC power cord connector at the back of the main unit firmly.



3-5 Connecting the AC Power Cord

- 1 Insert the AC power cord into the inlet of the AC adapter.
- 2 Insert the AC power cord plug to commercial power supply outlet.



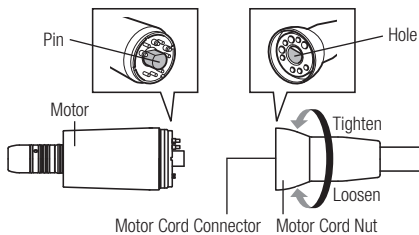
⚠ CAUTION

- During this procedure the power switch of the main unit should remain OFF.
- The AC power cord included with the product has the length of 2 meters. Bundle and fix the extra cord to prevent the operator or the patient from inadvertently stepping on it.
- Use only the AC adapter, AC power cord provided with the product. Never use other AC adapters. Doing so might cause a malfunction.
- When disconnecting the AC power cord, motor cord or other cords, hold the cords by their plug and pull the plug out. Holding and pulling the cord might snap the wiring in the cord and cause a malfunction.

3-6 Connecting / disconnecting the motor and motor Cord

<Connecting>

Align and insert the pins of the connector carefully and firmly into the pin holes of the motor, and fasten the motor nut securely.



<Disconnecting>

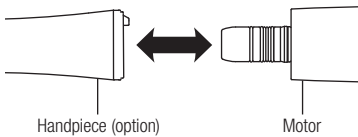
Unscrew and detach the motor cord nut, and gently pull out the motor cord.

3-7 Connecting / disconnecting the motor and the handpiece (option)

<Connecting>

1 Insert the E-type handpiece into the motor insert, and turn until it clicks as the positioning pin on the handpiece falls into positioning hole on the motor.

2 Confirm that the handpiece is securely connected to the motor.



<Disconnecting>

Simply pull out the handpiece from the motor.

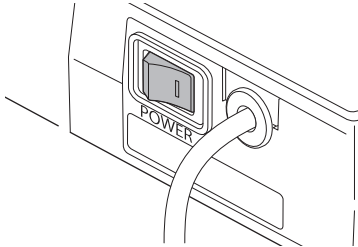
⚠ CAUTION

- Ensure that the motor has completely stopped rotating before handling. Connecting or disconnecting the handpiece while the motor is rotating may result in injuries or damage the handpiece.
- Be sure to adjust the rotation speed of the motor within the allowable rotation speed of the handpiece (option).
- Lubricated handpiece should stand and allow oil to drain prior to steam sterilization cycle. Attach to the motor after the excess oil has been completely drained. If the oil enters the motor, it may cause malfunction of the motor.
- After lubrication, keep the handpiece standing apart from the motor. Connect the handpiece to the motor when using.
- Do not allow water to enter the motor. It may cause malfunction of the motor.
- Before each use, operate the motor outside the patient's oral cavity. If any abnormality, such as vibration, noise or overheating occurs, stop using the product immediately and contact Brasseler USA. (Refer to "3-9 Check before treatment")

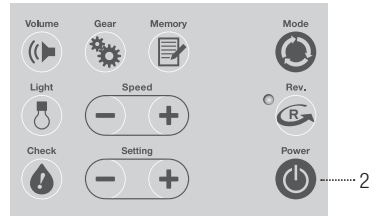
3-8 Changing the settings for various functions

Settings for various functions can be changed from their default values. This is to make the system easier to use, when it is used for the first time after purchase. You will need to enter into the setup mode, change the settings and save the new ones as below:

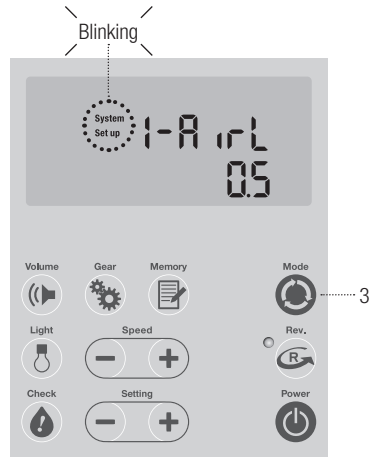
- 1 Turn ON (I side) the power switch on the main unit.



- 2 Press the Power Key on the control unit.



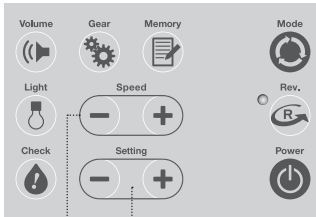
- 3 Hold down the Mode Key* for more than two seconds. With an alarm sound, "System" and "Setup" on the LCD display will start blinking and the system will enter into the setup mode.



Preparations for Use

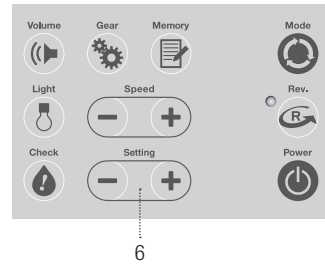
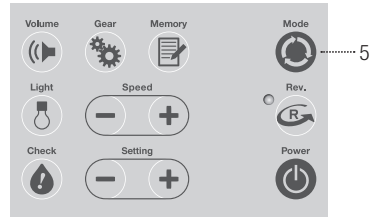
- 4** In the setup mode, the function item can be selected using the Speed Key (+/-) (①), and the value can be changed using the Setting Key (+/-)* (②).

* The Setting Key (+/-) in case of Forza ELXT



- 6** Change the settings by pressing the Setting Key (+/-).

- 5** Once a value is changed, the new value will blink. Press the Mode Key quickly to save the new value. Once saved, this new value will stop blinking.



<Setting each function item>

Display	Function item		Factory Setting	Setting Range
1-A rL	Foot Air Calibration: This function enables you to use the maximum speed 40,000 min ⁻¹ , even though the air pressure of the dental unit is not high enough, by setting air pressures for “motor startup speed” and “maximum motor speed”.	Air pressure for motor startup speed: This is the lower limit of the air pressure at which the motor starts to operate.	0.5bar (0.05MPa)	0.3 – 3.0bar (0.03 - 0.3MPa) (@ 0.1bar increments)
2-A rH		Air pressure for maximum motor speed: This is the upper limit of the air pressure at which the motor will run at its maximum speed. This value can be set only when there is an air supply at a pressure of equal or higher than 1.5bar.	1.8bar (0.18MPa)	1.5 - 3.0bar (0.15 - 0.3MPa) (@ 0.1bar increments)
3-4hAG	Delay time for the light: This function sets the delay time for the white illumination lamp going off after the motor stops.		3 seconds	0 - 10 seconds (@ 1sec. increments)
5-AEY	The notifying sound : This function sets the volume for the operation tone when a key is pressed.		High=2	High=2 Low=1 OFF=0
6-Cont	Contra-Restriction: This function automatically slows down and stops the rotation of the motor when the checking result through Contra-Check is either “OIL” or “NG”. The motor cannot be activated when the checking result is “NG” blinking which shows the status of handpiece defect. (Refer to “4-4 Contra-Check Function” and “4-8 Overheat Prevention”)		ON=1	ON=1 OFF=0
7-SAFE	Contra-SAFE: This is a function to stop the rotation of the motor when continuous motor high-load current is detected with a 1:5 increasing handpiece.* In this mode, there are selectable three sensitivity levels: Fast, standard and Slow and the “Fast” setting offers the most sensitive response. (Refer to “4-8 Overheat Prevention”) *Use Brasseler / NSK handpieces : the model of Forza M5, Forza F5, Z95L, Z85L, X95EX, X95L, X95, M95L, M95, X85L, X85 of 1:5 Gear Ratio.		Standard=2	Fast=3 Standard=2 Slow=1 No stop=0

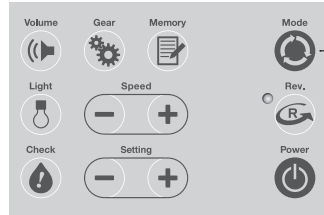
⚠ WARNING

Brasseler USA recommends to always activate both functions of "Contra-Restriction" and "Contra-SAFE" because using these functions under "Off" or "No stop" may increase the probability or severity of overheating of defective or poorly maintained handpieces.

NOTICE

Set the lower air pressure limit at motor start-up, lower than the upper air pressure limit at maximum rotation of the motor.

- 7** After you are finished making changes, hold down the Mode Key again for more than two seconds to return to the regular screen.



NOTICE

Notifying sound will not be generated when the sound volume is set to OFF. Be aware of this while using the system when the sound volume setting is OFF.

<Notifying sound during key operation>

Items	Notifying sound
When turning on the power	1 short beep
When turning off the power	1 short beep followed by 1 long beep
When pressing the keys	1 short beep
When pressing and holding the Speed Key/Setting Key	1 short beep followed by successive short beeps while the key is being pressed.
When reaching upper/ lower setting limit, when becoming inoperable	3 short beeps
When switching to the function setting mode	1 long beep
When storing into the memory	2 short beeps

3-9 Check before treatment

- Before each use, operate the motor outside the patient's oral cavity.
- Make sure the light is working properly and there is enough water spray.

 CAUTION

If any abnormality, such as vibration, noise or overheating occurs, stop using the product immediately and contact Brasseler USA.

4 Operation Procedure

Refer to "2-2 Part Names of Control Unit and Main Unit", which explains the functions of the system in detail. To start operation, insert the power cord plug into an outlet and turn ON the equipment. The LCD Display will light. This product has two power control functions. The "Power Key" on the control panel and the "Power Switch" on the main unit. Use the "Power Key" to turn ON/OFF the power on a daily basis. Use the "Power Switch" to turn OFF the power when the equipment is not being used for a long period of time or when the equipment is malfunctioning.

<Forza ELXT>

The Forza ELXT Motor Set provides a general application mode which is used for dental restoration and prophylaxis. In this mode, the rotation speed can be adjusted.





Pressing the "Check" key to perform "Contra-Check" Function before use, the status of a handpiece can be evaluated as "OK", "OIL", "NG" or "NG Blinking". When the handpiece is evaluated "OK", the Contra-Check Function works as a torque calibration. (Refer to "4-4 Contra-Check Function")

4-1 General Application Mode

2 Select the program # - 6 programs can be selected

3 Select the gear ratio according to the handpiece 1:5, 1:1, 4:1, 6:1

6 Set the light intensity

-  Strong
-  Moderate
-  Weak
-  OFF



1 Change the setting

5 Select the rotation direction, FWD / REV

4 Select the proper speed required for the application

Gear Ratio	Rotation Speed (min ⁻¹)	Setting range (min ⁻¹)
1:5	500 – 200,000	20 – 100:10 Increment
1:1	100 – 40,000	100 – 1,000:100 Increment
4:1	30 – 10,000	1,000 – 5,000:500 Increment
6:1	20 – 6,600	5,000 – 50,000:1,000 Increment
		50,000 – 200,000:5,000 Increment

NOTICE

- The rotation speed of the bur, mounted to the handpiece, depends on the gear ratio of the handpiece.
- The actual rotation speed is displayed during operation. The Max set speed is displayed when stopped.
- The max set speed can be adjusted even during rotation by pressing the Speed Keys on the control panel.

7 Adjust the water spray of the handpiece at the dental unit

8 Contra-Check
Perform Contra-Check before treatment. (Refer to “4-4 Contra-Check Function”)

Operation Procedure

9 The motor operation will be controlled by the foot pedal of the dental unit (also called Rheostat). Pressing the pedal all the way down will run the motor up to the Max speed set at step 4

10 Memory setting
Press and hold the Memory Key for more than 2 seconds. After 2 short beeps the memory sign will stop blinking and gear ratio and speed will be memorized in the selected program number (M1 through M6 is shown, so that up to 6 programs can be stored in memory).

NOTICE
A blinking  indicates that the program is not stored in the memory yet.

4-2 Contra-Check Function

This function evaluates the state of the Contra Angle / Straight Handpiece as:

“OK” : The check result is acceptable

“OIL” : Needs a maintenance such as lubricating with oil

“NG” : There is a serious malfunction

WARNING

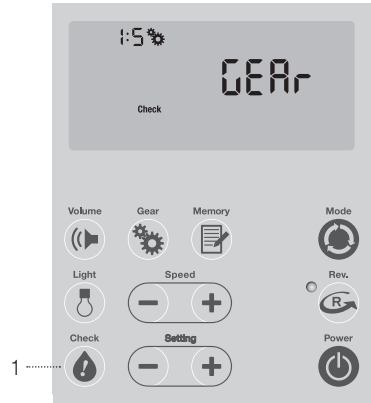
- Damaged handpiece, Foreign materials in the handpiece, Inadequate Maintenance, and Water Entrance are risks for overheating/burn event. Those abnormalities appear as vibration, noise or overheating. Check handpiece for those abnormalities before treatment, or it may cause overheating of handpiece and cause burn in patients.
- Contra-Check function neither measures the temperature of overheating handpiece directly nor assures to maintain handpiece safe temperature. As possible risk of overheating still remains even after Contra-Check, make sure to always check for above abnormalities before treatment.
- If any abnormality, such as vibration, noise or overheating occurs, stop using the handpiece immediately and contact Brasseler USA.
- This function is only available for Brasseler USA Contra Angle /Straight Handpiece : models of Z95L, Z85L, Forza M5, Froza F5, X95EX, X95L, X95, M95L, M95, X85L, X85 of Gear Ratio 1:5, Z25L, Forza M1, Forza F1 X25L, X25, X65L, X65, M25L, M25, M65 of Gear Ratio 1:1, Z15L, X15L, X15, M15L, M15 of Gear Ratio 4:1.
- Use of incorrect handpieces may cause overheating.

NOTICE

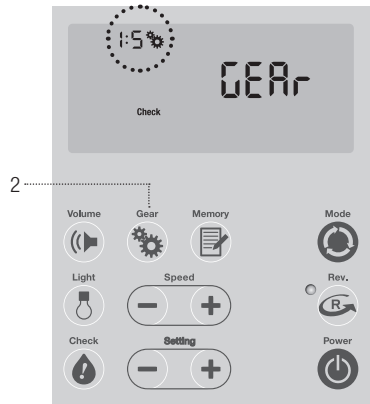
- Perform this function before treatment to check the handpiece status.
- After the Handpiece is evaluated as “NG” or “OIL” through the Contra-Check, the motor rotation is automatically slowed down and stopped if the risk of overheating is detected. (Refer to “3-8 Changing the settings for various functions”)

Operation Procedure

- 1 Hold down the Check Key for more than 2 seconds to start up the Contra-Check. The "GEAR" and the gear icon will start blinking after a short beep sound.



- 2 Select the gear ratio of the attached handpiece
General Application Mode 1:5, 1:1, 4:1, 6:1



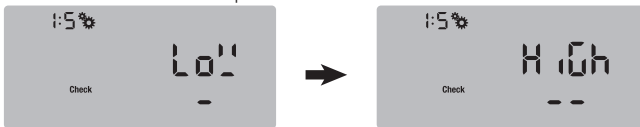
NOTICE

Make sure that the correct gear ratio of the handpiece is selected before checking process, otherwise it will lead to wrong results.

- 3 After selecting the correct gear ratio, press the Check Key again to start the checking process.



- 4 The motor automatically starts to operate at low speed and then accelerates to high speed to automatically measure the state of the handpiece.



CAUTION

- Start the checking process while holding the handpiece. Checking, while leaving the handpiece on the handpiece stand, may cause drop and damage of the handpiece and injury to user or patient.
- To avoid any problems, care should be taken as the motor operates and rotates automatically.
- During the checking process, the system is designed to stop in an emergency by pressing any key on the control panel. So, if you sense any danger, press any key on the control panel for an emergency stop.

NOTICE

Checking is possible with or without a bur/file.
Refrain from using burs which are not specified in the instruction of handpiece, otherwise it will lead to wrong results.

- 5 Once the process is completed, "Fin" will be displayed on the screen after a beep sound along with the <Checking Result> displayed on the screen as one of these cases:



<Checking Result>

OK

The check result is acceptable. After use, follow maintenance procedures as instructed in the operation manual of the handpiece.

⚠ WARNING

If any abnormality, such as vibration, noise or overheating occurs, stop using the handpiece immediately even the display shows the check result of "OK". We recommend repair or use new handpiece. Contact Brasseler USA.



The handpiece needs maintenance such as lubricating with oil.

⚠ WARNING

If you get the same result even after performing maintenance, the handpiece condition might have deteriorated. We recommend repair or use new handpiece. Contact Brasseler USA.

NG

The handpiece is not functional.

⚠ WARNING

- If you get the same result even after performing maintenance, the handpiece may be broken. We recommend repair or use new handpiece. Contact Brasseler USA.
- Continuing to use this handpiece should cause serious injuries due to abnormal heat generation.

NG

The handpiece is damaged and motor cannot be activated in this situation!

Blinking

⚠ WARNING

- When you get this result, the handpiece is broken. Stop using the handpiece and change it to other handpiece. We recommend repair or use new handpiece. Contact Brasseler USA.
- Continuing to use this handpiece causes serious injuries due to abnormal heat generation.

- 6 Press the Check Key again to return to the regular screen.



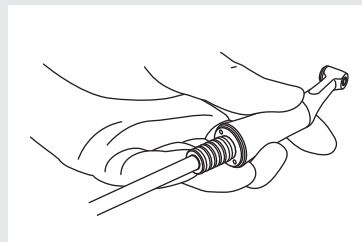
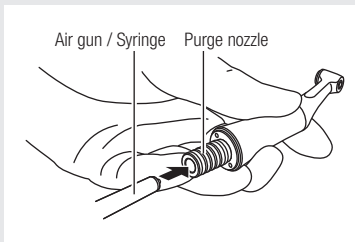
CAUTION

- There are cases where the motor works and the checking result is "OK" even though the bur or the file does not rotate. In such case, the gears of the handpiece are worn out and damaged. Please contact Brasseler USA.
- Contra-Check does not guarantee safety of handpieces in any environment. Perform pre-use inspections ("3-9 Check before treatment") together with Contra-Check to ensure safety before use.

NOTICE

Depending on the type of lubricator and maintenance unit, oil may build up inside the handpiece and have bad impact on the checking process. If "OIL" or "NG" is displayed:




- (1) Insert the purge nozzle (Refer to "2-1 List of components") into the rear of the handpiece, until it clicks of a secure insertion and then insert the tip of the air gun / syringe into the purge nozzle.
- (2) Run air with air gun / syringe for 30 seconds to purge oil from inside the handpiece.

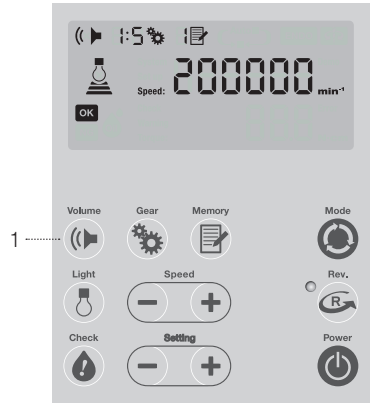


- (3) Perform the checking again.

4-3 Sound Volume (When Error etc.)

1 Press the Volume key.

-  Volume: High
-  Volume: Low
-  Volume: OFF



<List of Notifying Sound>

Type	Notifying Sound
Alarm sound for when the motor or a handpiece is overheating.	Melody
When the motor/ handpiece is not functional, meaning the checking result of the handpiece is “NG (blinking)” Turning ON the power while pressing the foot pedal of the dental unit	A set of 3 short beeps continues to sound.
When an error is generated:	1 short beep followed by 1 long beep.

⚠ CAUTION

Notifying sound will not be generated when the sound volume is set to OFF. Be aware of this while using the system with the sound volume set to OFF.

4-4 Last Memory Function

This function memorizes the last settings of each mode just before the power is turned OFF using the Power key.

When the power is turned back ON, this function retains those settings of each mode.

The settings stored in this memory includes:

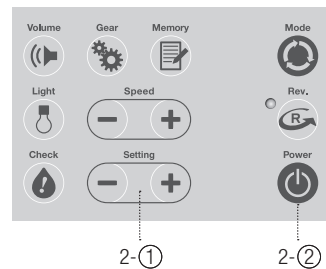
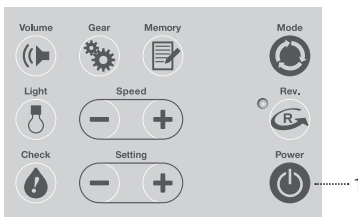
Gear ratio, rotation speed, light intensity, notifying sound volume, and memory number

4-5 Initializing Program (Restoring the Factory Setting)

This function allows to reset the programs of various settings (gear ratio, rotation speed) stored in the memory to the default factory setting.

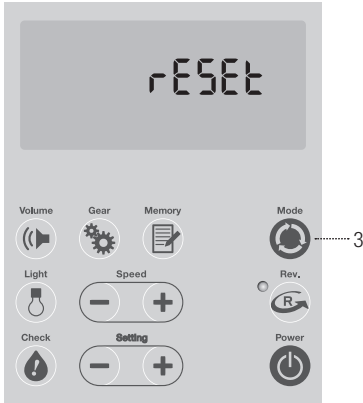
By carrying out this function, various functional settings (such as air pressure for motor startup speed) as described in "3-8 Changing the settings for various functions" will be reset to the default factory setting.

- 1 Turn OFF the power of the control unit.
- 2 While pressing down the Setting Key* (press +/- keys simultaneously) (①), press and hold the Power Key (②) to turn ON the power.

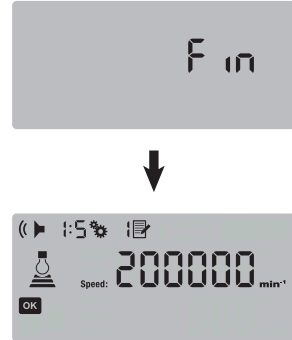


Operation Procedure

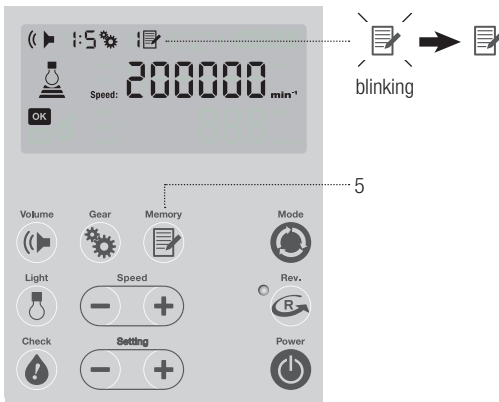
- 3 With a short beep sound "rESEt" will be displayed on the LCD Display. Press the Mode Key.



- 4 With a long beep sound followed by a short beep sound "Fin" will be displayed on the LCD Display. With another short beep sound the display will return to the last screen before the control unit was turned OFF.



- 5 Press the Memory Key. When the memory sign  stops blinking, initializing is completed.



<Default Factory Setting>

Memory No.	Gear ratio	Rotation speed (min ⁻¹)
1	1:5	200,000
2	1:1	40,000
3	1:1	30,000
4	1:1	20,000
5	1:1	10,000
6	4:1	3,000

NOTICE

If necessary, take a memo of the latest settings before initializing.

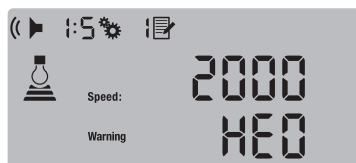
4-6 Overheat Prevention

Following functions detect a risk of overheating from motor current and rotation speed and then slows down and stops motor rotation by activating the protection circuit to prevent incidents or failure due to the overheat of the handpiece or the motor.

<Motor Overheat Prevention Function>

This function stops the rotation of the motor when detecting overload or a risk of abnormal heating of the motor.

"Warning" and "HE0" will be displayed along with alarm sound and rotation of the motor will be slowed down.

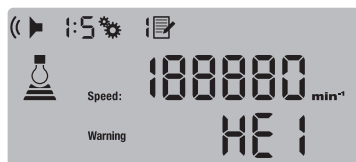


Continued use will result in motor stop and Error Code "E8" will be displayed. (Refer to "7-1 Error Code")

<Contra-Restriction>

This function automatically slows down and stops the rotation of the motor when the checking result through Contra-Check is either "OIL" or "NG".

"Warning" and "HE1" will be displayed along with an alarm sound and rotation of the motor will stop after approximately 2 seconds.



Error Code "E8" will be displayed once the motor stops. (Refer to "7-1 Error Code")

NOTICE
Refer to "3-8 Changing the settings for various functions, Contra-Restriction". Be aware that changing the setting to "OFF" will deactivate this function.

<Contra-SAFE>

This is a function to stop the rotation of the motor when possible risk of overheat is detected with a 1:5 increasing handpiece. Error Code "EE" will be displayed once the motor stops. (Refer to "7-1 Error Code")

NOTICE
Refer to "3-8 Changing the settings for various functions, Contra-SAFE". Be aware that changing the setting to "No stop" will deactivate this function.

 WARNING
<ul style="list-style-type: none">• Brasseler USA recommends to always activate both functions of "Contra-Restriction" and "Contra-SAFE" because using these functions under "Off" or "No stop" may increase the probability or severity of overheating of defective or poorly maintained handpieces.• "Contra-Restriction" and "Contra-SAFE" functions are additional features for reducing the risk of handpiece overheat but may not assure to maintain handpiece safe temperature.• If any abnormality, such as vibration, noise or overheating occurs, stop using the handpiece immediately and contact Brasseler USA.

5 Post-use Maintenance

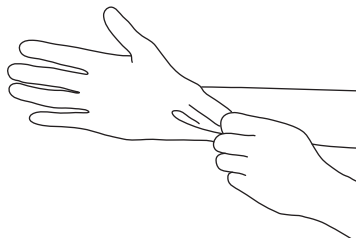
⚠ CAUTION

- Follow local rules, regulations, and guidelines regarding the reprocessing of devices.
- Perform the following cleaning and disinfection quickly after treatment (within 1 hour) to remove any residue.
- Do not perform steam sterilization the control unit, motor cord and AC adapter, AC power cord.
- Do not lubricate the motor. It may cause overheating and product failure.
- Do not use the following fluids to wipe, immerse or clean the product; strong/super acid water, strong acid/alkaline chemicals, chlorine containing solutions, solvents such as benzene or thinner. It may cause color change of resin part, or corrosion of the metal part of the Forza ELXT Motor System.
- Steam sterilization is recommended for the product. The validity of other sterilization methods (such as plasma sterilization or EOG sterilization) is not confirmed.
- For details on maintenance of the handpiece, check the Operation Manual of the handpiece.
- Do not immerse the product in disinfectant or perform cleaning with an ultrasonic washer. Doing so may cause product failure.

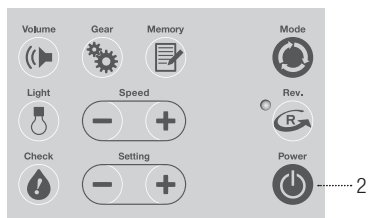
After each patient, maintain the product as follows.

5-1 Cleaning at point-of use (Motor)

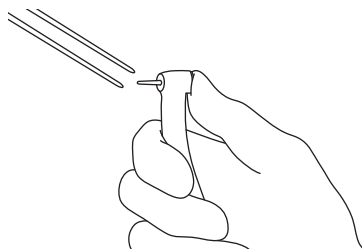
- 1 Always wear protective gloves, a mask, and protective goggles for safety purposes and to minimize the risk of infection.



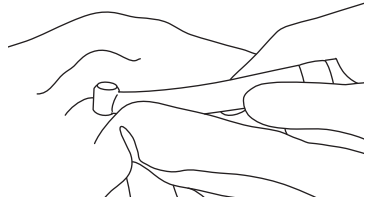
- 2 Turn off power by pressing the Power Key



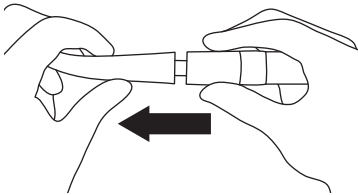
- 3 Remove the bur/file.



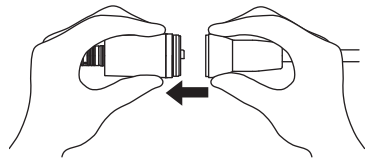
- 4** Wipe the exterior of the motor attached with the handpiece clean using a cloth moistened with disinfectant or ethanol with a concentration of 60-90%. When using disinfectant, follow the instructions given by the manufacturer of the disinfectant. Use a state-sanctioned disinfectant with proven bactericidal, fungicidal, and virucidal properties. The following disinfectants can be used in the United States and Canada. Example) CaviCide®, CaviWipes® (manufactured by Metrex)
CaviCide® and CaviWipes® are registered trademarks of Metrex Research, LLC.



- 5** Remove the handpiece from the motor.



- 6** Remove the motor from the motor cord.



- 7** Carry the motor to the decontamination area.

5-2 Cleaning, Disinfecting (Motor)

Wipe the exterior of the motor clean using a cloth moistened with disinfectant or ethanol with a concentration of 60-90%.

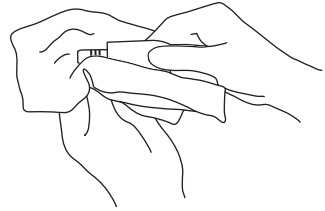
- When using disinfectant, follow the instructions given by the manufacturer of the disinfectant.

Use a state-sanctioned disinfectant with proven bactericidal, fungicidal, and virucidal properties.

The following disinfectants can be used in the United States and Canada.

Example) CaviCide[®], CaviWipes[®] (manufactured by Metrex)

CaviCide[®] and CaviWipes[®] are registered trademarks of Metrex Research, LLC.



5-3 Packaging, Sterilizing, Drying and Storage (Motor)

- 1 Insert the motor into an FDA-approved sterilization pouch that conforms to ISO 11607-1, and seal the pouch.
- 2 Perform steam sterilization with the following conditions.

Type	Gravity Displacement	Pre-Vacuum (Dynamic Air Removal)
Temperature	132°C	132°C
Full Cycle Time	15 min. or longer	4 min. or longer
Drying Time	30 min. or longer	30 min. or longer

- 3 Store the motor in a clean location without humidity.

⚠ CAUTION

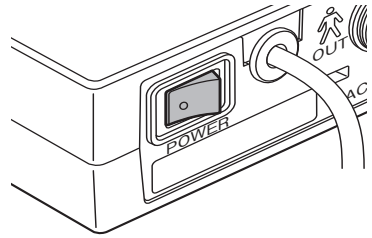
- Use an FDA-approved steam sterilizer to perform sterilization.
- Follow local rules, regulations, and guidelines regarding the reprocessing of devices.
- Immediately after sterilization is complete (within 1 hour), remove the motor from the sterilizer. Failure to do so may cause corrosion.
- Do not sterilize the control unit, main unit, AC adapter, AC power cord, motor cord.
- Do not lubricate the motor. It may cause overheating and product failure.
- Do not perform steam sterilization the product with other instruments even when it is in a pouch. This is to prevent possible discoloration and damage to the product from chemical residue on other instruments.
- Do not heat or cool the product too quickly. Rapid change in temperature could cause damage to the motor.
- To avoid product failure, do not use a sterilizer that exceeds a cycle temperature of 136°C, including the dry cycle. In some sterilizers, the chamber temperature may exceed 136°C. Contact the sterilizer manufacturer for detailed information about cycle temperatures.
- Do not touch the product immediately after steam sterilization as it will be very hot and must remain in a sterile condition.
- Steam sterilization is recommended for the product. The validity of other sterilization methods (such as plasma sterilization or EOG sterilization) is not confirmed.
- Keep the product in suitable atmospheric pressure, temperature, humidity, ventilation, and sunlight. The air should be free from dust, salt and sulphur.
- Sterility is not guaranteed after the sterility retention period specified by the manufacturer and seller of the sterilization pouch has elapsed. If the sterility retention period has elapsed, perform sterilization again with a new sterilization pouch.

NOTICE

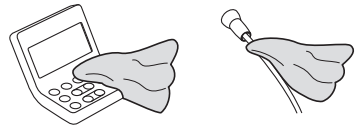
Brasseler USA recommends Class B sterilizers as stated in EN 13060.

5-4 Cleaning, Disinfecting (Control unit, motor cord)

- 1 Turn off the power switch of the main unit.



- 2 Wipe the exterior of the control unit and the motor cord clean using a cloth moistened with disinfectant or ethanol with a concentration of 60-90%.



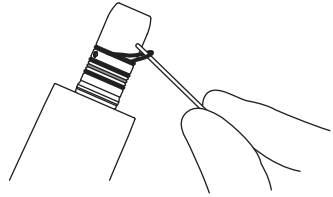
When using disinfectant, follow the instructions given by the manufacturer of the disinfectant. Use a state-sanctioned disinfectant with proven bactericidal, fungicidal, and virucidal properties. The following disinfectants can be used in the United States and Canada.
Example) CaviCide®, CaviWipes® (manufactured by Metrex)
CaviCide® and CaviWipes® are registered trademarks of Metrex Research, LLC.

6 Maintenance

6-1 Replacing the O-rings (Motor insert)

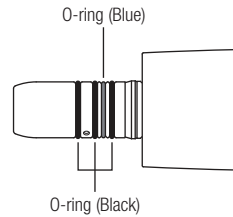
If a deteriorated O-ring makes it difficult to attach the handpiece or causes water or air to leak, replace the O-ring.

Using a needle or other pointed tool, remove defective O-rings from the motor insert section, and fit new O-rings into the O-ring grooves.



CAUTION

The blue O-ring is thinner than the other three O-rings. When inserting new O-rings, make sure that they are inserted in the correct grooves as shown in the figure.

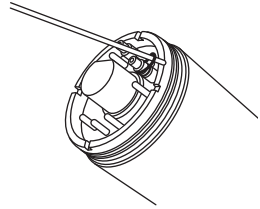


6-2 Replacing the O-rings (Motor rear side)

If water or air leaks from the motor and motor cord connection, replace the O-ring(s).

Using a needle or other pointed tool, remove the defective O-ring(s) from the pipe at the motor rear section, and fit new O-ring(s) into the O-ring groove(s).

(Air circuit: 2 pcs., water circuit: 2 pcs., coolant air circuit: 1 pc.)



CAUTION

If an O-ring deteriorates, the following phenomena might occur:

- Water leakage, no water discharge
- Air leakage, no air discharge
- Generation of vibration
- Handpiece becomes difficult to attach or remove

NOTICE

Refer to "9-2 Spare Parts List" to identify the correct parts.

6-3 Periodical Maintenance Checks

Every 3 months, perform periodical maintenance checks, referring to the check sheet below. If any abnormalities are found, contact Brasseler USA.

Points to check	Details
Rotation	Rotate the motor/handpiece and check for abnormalities such as abnormal vibration, noise, and overheating.

7 Troubleshooting

7-1 Error Code

If the motor stops due to an abnormality such as a malfunction, overload, overheat, etc. it automatically checks the state of all components, detects the cause of the abnormality and displays a warning and error code on the LCD panel of the control unit.

Warning	Description of Warning	Action (Check / Remedy)
HE1	The handpiece has been used after the checking result through Contra-Check was either "OIL" or "NG".<Contra-Restriction> *	Perform maintenance of the handpiece and then check the handpiece by <Contra-Check>.
HE0	Overload or a risk of abnormal heating of the motor detected. <Motor overheat prevention function> *	Avoid overloading the handpiece with heavy cutting, etc. and wait for the warning to disappear.

* If you continue using the product, the motor will stop and error code "E8" will be displayed.

Error Code	Description of error	Action (Check / Remedy)
E0	The motor shaft is locked.	Check if the handpiece is connected properly.
E1	Detected over current in the circuit.	Avoid overloading the handpiece with continuous heavy cutting, etc. Press the foot pedal again to remove the error.
E2	Detected a higher motor speed than the rated value.	
E3	The motor drive IC generated an error signal.	
E4	Detected high temperature of FET.	Allow the unit to cool down and try again
E5	Detected an overvoltage input to the unit.	Check proper connection of AC adaptor and AC power cord.
E6	Detected an overvoltage of an LED light.	Check the LED light connection.
E7	Detected a residual overvoltage when the motor was started.	Wait for approx. 5 sec., then press the foot pedal again. If the error does not disappear, check if the motor and motor cord are connected properly.
E8	A handpiece heat generation error was detected.	Perform maintenance of the handpiece, and then check the handpiece by the Contra- Check.
	A motor heat generation error was detected.	Leave the motor until it cools down.
E9	The motor does not start up.	Check the motor connection.
EC	Data cannot be saved to EPROM (Memory).	Turn the power OFF and then ON again.
ED	Signals from the sensor cannot be read.	Check the connection of the motor to motor cord.
EE	An increasing handpiece heat generation error was detected.	Perform maintenance of the handpiece, and then check the handpiece by the Contra- Check.
EF	Detected an under-voltage input to the unit.	Check proper connection of AC adaptor and AC power cord.

When an error code is displayed, stop operation of all devices immediately and perform the remedy indicated in the table above. If the error code appears again, turn the power OFF and then ON again and check if the error code disappears. If the error persists, the product may be broken. Contact Brasseler USA.

7-2 Troubles and Actions

When trouble is found, check the following again before contacting Brasseler USA. If none of these is applicable or the trouble is not remedied even after action has been taken, a failure of this product is suspected.

Troubles	Cause	Actions
The LCD Display does not light.	The power Switch is OFF.	Turn ON the power.
	The AC adapter or AC power cord is not connected correctly.	Check the connection.
	Internal Fuse is blown, due to some reason	Contact Brasseler USA.
The motor does not run.	The tubing, motor cord, AC adapter or AC power cord is not connected correctly.	Check the connection.
	The air pressure is not given, or not proper from the dental unit.	Check the air pressure of the dental unit.
	The LCD Display shows an error code.	Refer to the error code. (Refer to "7-1 Error Code")
The rotation speed of the motor does not rise.	The air pressure of the dental unit is lower than the "Upper limit of the air pressure"	Set the Upper limit of the air pressure below the air pressure of the dental unit. (Refer to "3-8 Changing the settings for various functions")
Beeps continue to sound when turning ON the switch.	You are stepping on the foot pedal when turning on the power switch. (Safety function)	Do not step the foot pedal, and turn on the power switch.
The LED does not light.	Reached the end of life expectancy.	Contact Brasseler USA.
The motor heats up abnormally during rotation.	Coolant air is not given, or not proper from the dental unit.	Check the air pressure on the side of the dental unit.
Water leakage	The tubing, motor cord is not connected correctly.	Check the connection. If it is happening inside the control unit, contact Brasseler USA.
Settings when the power is turned ON are different from the previous ones when turning off the power.	The power is turned OFF using the main unit's power switch.	Previous settings will not be retained when turning OFF the main unit's power switch. Turn OFF using the control unit's Power Key.

8 Specifications

8-1 Specifications

Control Unit, Main Unit

Model	Forza ELXT U (NE318)
Rated Input	AC28V 50/60 Hz
Air Pressure	4bar (0.4MPa)
Dimensions	Control Unit : W75.3 x D86.2 x H63.8 mm Main Unit: W146 x D94.2 x H48 mm Link Cable:1.0 m

AC Adaptor

Model	NE180
Rated Input	AC120V 50/60Hz 41VA
Rated Output	AC28V 1.3A
Fuse Rating	T1.6A/250V
Dimensions	W100 x D178 x H64 mm

Motor

Model	Forza ELXT Motor
Rotation Speed	100 - 40,000 min ⁻¹
Max. Torque	4.2N • cm
Dimensions	DØ22 x H68.8 mm
Optic	White LED
Water Supply	65 mL/min or more
Chip Air Supply	1.5 L/min or more
Coolant Air Supply	6.5 NL/min or more

	Temperature	Humidity	Pressure
Use Environment	10 - 40°C	30 - 75% *	
Transportation and Store Environment	-10 - 50°C	10 - 85% *	500 – 1,060hPa

*No Condensation

8-2 Symbol



This product can be sterilized in a steam sterilizer up to Max. 135°C.



Conforms to CE European Directive of "Medical device directive 93/42/EEC."



Manufacturer.



TUV Rhineland of North America is a Nationally Recognized Testing Laboratory (NRTL) in the United States and is accredited by the Standards Council of Canada to certify electro-medical products with Canadian National Standards



Consult operation instructions



Class II equipment



Type B applied par



Caution, consult accompanying documents



Follow the waste of electric and electronic equipment (WEEE) Directive (2012/19/EU) for product and accessory disposal



Marking on the outside of Equipment or Equipment parts that include RF transmitters or that apply RF electromagnetic energy for diagnosis or treatment.



Serial number



Caution: U.S. Federal law restricts this device to be used by or on the order of a licensed dental professional.



GS1 DataMatrix for Unique Device Identifier.

9 After-sales Service

9-1 Warranty

Brasseler USA products are warranted against defects in manufacturing, workmanship and materials. Brasseler USA reserves the right to analyze and determine the cause of any problem. Warranty is voided should the product not be used in accordance with this manual or has been tampered with by unqualified personnel or has had non Brasseler USA parts installed. Replacement parts are available for seven years beyond discontinuation of the model.

9-2 Spare Parts List

Model	Order Code	Remarks
O-ring Set	Y1003728	For the motor insert section (Black: 3pcs., Blue:1 pc.)
O-ring	D0312010050	For the motor rear side
Forza ELXT Motor Only	E1152051	Motor (without a motor cord)
Forza ELXT Motor Cord	E1152061	Motor cord (1.8m)
Purge Nozzle	Z1259080	-
NLAC (120V)	Y141133	AC adapter (common with Forza ELM)
AC Power Cord	U438550	-
Forza ELXT U BRACKET	Z1322	A bracket used for mounting to the main unit.
Forza ELXT Unit Only	U1141002	Forza ELXT control unit, main unit

9-3 Option Parts List

Model	Order Code	Remarks
Forza ELXT STAY	Z1321	A stay used for mounting to the control unit.
Forza ELXT Mounting Plate	Z1323	A plate used for mounting to the control unit.
Forza ELXT Long Motor Cord	E1152062	Motor cord (2.2m)

9-4 Disposing product


In order to avoid the health risks of operators handling the disposal of medical equipment, as well as the risks of environmental contamination caused thereof, a surgeon or a dentist is required to confirm the equipment is sterile. Ask specialist firms who are licensed to dispose of specially controlled industrial wastes, to dispose the product for you.

10 EMC Information (Electromagnetic Compatibility Information)

Guidance and manufacturer's declaration - Electromagnetic Emissions		
The product is intended for use in the electromagnetic environment specified below. The customer or the user of the product should assure that it is used in such an environment.		
Emissions test	Compliance	Electromagnetic environment – guidance
RF emissions CISPR11/EN55011	Group 1	The product uses RF energy only for its internal function. Therefore, its RF emissions are very low and are not likely to cause any interference in nearby electronic equipment.
RF emissions CISPR11/EN55011	Class B	The product is suitable for use in all establishments, including domestic establishments and those directly connected to the public low-voltage power supply network that supplies buildings used for domestic purposes.
Harmonic emissions EN/IEC61000-3-2	No applicable	
Voltage fluctuations/flicker emissions EN/IEC61000-3-3	No applicable	

Guidance and manufacturer's declaration - Electromagnetic Immunity			
The product is intended for use in the electromagnetic environment specified below. The customer or the user of the product should assure that it is used in such an environment.			
Immunity test	IEC/EN60601 test level	Compliance level	Electromagnetic environment - guidance
Electrostatic discharge(ESD) EN/IEC61000-4-2	±(2,4)6kV contact ±(2,4)8kV air	±(2,4)6kV contact ±(2,4)8kV air	Floors should be wood, concrete or ceramic tile. If floors are covered with synthetic material, the relative humidity should be at least 30%.
Electrical fast transient/burst EN/IEC61000-4-4	±2kV for power supply lines ±1kV for input/output lines	±2kV for power supply lines ±1kV for input/output lines	Mains power quality should be that of a typical commercial or hospital environment.
Surge EN/IEC61000-4-5	±1kV line(s) to line(s) ±2kV line(s) to earth	±1kV line(s) to line(s) ±2kV line(s) to earth	Mains power quality should be that of a typical commercial or hospital environment.
Voltage dips, short interruptions and voltage variations on power supply input lines EN/IEC61000-4-11	<5% Ut (>95% dip in Ut) for 0.5 cycles 40% Ut (60% dip in Ut) for 5 cycles 70% Ut (30% dip in Ut) for 0.5 cycles <5% Ut (<95% dip in Ut) for 5 sec	<5% Ut (>95% dip in Ut) for 0.5 cycles 40% Ut (60% dip in Ut) for 5 cycles 70% Ut (30% dip in Ut) for 0.5 cycles <5% Ut (<95% dip in Ut) for 5 sec	Mains power quality should be that of a typical commercial or hospital environment. If the user of the product requires continued operation during power mains interruptions, it is recommended that the product be powered from an uninterruptible power supply or a battery.
Power frequency (50/60Hz) magnetic field EN/IEC61000-4-8	3 A/m	3 A/m	Power frequency magnetic fields should be at levels characteristic of a typical location in a typical commercial or hospital environment.
NOTE: 'Ut' is the AC mains voltage prior to application of the test level.			

EMC Information (Electromagnetic Compatibility Information)

Guidance and manufacturer's declaration - Electromagnetic Immunity			
The product is intended for use in the electromagnetic environment specified below. The customer or the user of the product should assure that it is used in such an environment.			
Immunity test	IEC/EN60601 test level	Compliance level	Electromagnetic environment – guidance
Conducted RF EN/IEC61000-4-6	3Vrms 150kHz to 80MHz	3Vrms	Portable and mobile RF communications equipment should be used no closer to any part of the product, including cables, than the recommended separation distance calculated from the equation applicable to the frequency of the transmitter. Recommended separation distance $d=1.2 \sqrt{P}$ $d=1.2 \sqrt{P}$ 80MHz to 800MHz $d=2.3 \sqrt{P}$ 800MHz to 2.5GHz Where P is the maximum output power rating of the transmitter in watts (W) according to the transmitter manufacturer, and (d) is the recommended separation distance in meters (m). Field strengths from fixed RF transmitters as determined by an electromagnetic site survey(a) should be less than the compliance level in each frequency range(b). Interference may occur in the vicinity of equipment marked with the following symbol: 
Radiated RF EN/IEC61000-4-3	3V/m 80MHz to 2.5GHz	3V/m	
NOTE 1: At 80MHz and 800MHz, the higher frequency range applies.			
NOTE 2: These guidelines may not apply in all situations. Electromagnetic propagation is affected by absorption and reflection from structures, objects and people.			
a: Field strengths from fixed transmitters, such as base stations for radio (cellular/cordless) telephones and land mobile radios, amateur radio, AM and FM radio broadcast and TV broadcast cannot be predicted theoretically with accuracy. To assess the electromagnetic environment due to fixed RF transmitters, an electromagnetic site survey should be considered. If the measured field strength in the location in which the product is used exceeds the applicable RF compliance level stated above, the product should be observed to verify normal operation. If abnormal performance is observed, additional measures may be necessary, such as reorienting or relocating the product.			
b: Over the frequency range 150kHz to 80MHz, the field strength should be less than 3V/m.			

EMC Information (Electromagnetic Compatibility Information)

Cables and accessories	Maximum length	Complies with	
Link cable	1.0m (Unshielded)	RF emissions, CISPR11, EN55011	Class B / Group 1
AC adaptor cord (Secondary side)	5.0m (Unshielded)	Electrostatic discharge (ESD):	EN/IEC61000-4-2
AC adaptor cord (Primary side)	2.0m (Unshielded)	Electrical fast transient/burst: Surge: EN/IEC61000-4-5	EN/IEC61000-4-4
Motor cord	2.2m (Unshielded)	Voltage dips, short interruptions and voltage variations on power supply input lines: EN/IEC61000-4-11	
		Power frequency(50/60Hz) magnetic field: EN/IEC61000-4-8	
		Conducted RF: EN/IEC61000-4-6	
		Radiated RF: EN/IEC61000-4-3	

Recommended separation distances between portable and mobile RF communications equipment and the product			
The product is intended for use in an electromagnetic environment in which radiated RF disturbances are controlled. The customer or the user of the product can help prevent electromagnetic interference by maintaining a minimum distance between portable and mobile RF communications equipment (transmitters) and the product as recommended below, according to the maximum output power of the communications equipment.			
Rated maximum output power of transmitter W	Separation distance according to frequency of transmitter m		
	150MHz to 80MHz d=1.2 √P	80MHz to 800MHz d=1.2 √P	800MHz to 2.5GHz d=2.3 √P
0.01	0.12	0.12	0.23
0.1	0.38	0.38	0.73
1	1.2	1.2	2.3
10	3.8	3.8	7.3
100	12	12	23
For transmitters rated at a maximum output power not listed above, the recommended separation distance "d" in meters (m) can be estimated using the equation applicable to the frequency of the transmitter, where "P" is the maximum output power rating of the transmitter in watts (W) according to the transmitter manufacturer.			
NOTE 1 : At 80MHz and 800MHz, the higher frequency range applies.			
NOTE2 : These guidelines may not apply in all situations. Electromagnetic propagation is affected by absorption and reflection from structures, objects and people.			





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